# EVERLIGHT EVERLIGHT ELECTRONICS CO., LTD.

## **Technical Data Sheet**

## **1206** Package Chip LED with Inner Lens

#### Features

- Package in 8mm tape on 7" diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Mono-color type.
- Pb-free.

#### Descriptions

- The 11-21 SMD Taping is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications. etc.

### Applications

- Automotive: backlighting in dashboard and switch.
- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.
- Indoor signboard use.

### **Device Selection Guide**

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Part No.	Material	<b>Emitted</b> Color	Lens Color
11-21UYC/S530-A2/TR8	AlGaInP	Super Yellow	Water Clear

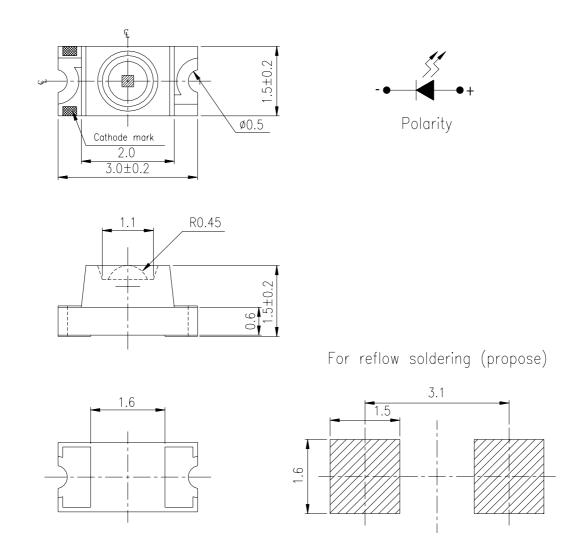
## 11-21UYC/S530-A2/TR8





#### 11-21UYC/S530-E1/TR8

#### **Package Outline Dimensions**



**Note:** The tolerances unless mentioned is  $\pm 0.1$  mm, Unit = mm

#### Absolute Maximum Ratings (Ta=25°C)

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			<u>11-21UYC/S53</u>
Parameter	Symbol	Rating	Unit
Reverse Voltage	VR	5	V
Forward Current	IF	25	mA
Operating Temperature	Topr	-40 ~ +85	°C
Storage Temperature	Tstg	-40 ~ +90	°C
Soldering Temperature	Tsol	260 (for 5 second)	°C
Electrostatic Discharge	ESD	2000	V
Power Dissipation	Pd	60	mW
Peak Forward Current (Duty 1/10 @1KHz)	Ifp	60	mA

#### Electro-Optical Characteristics (Ta=25°C)

<b>I</b>						
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Luminous Intensity	Iv	29	73		mcd	
Peak Wavelength	λp		591		nm	
Dominant Wavelength	λd		589		nm	
Spectrum Radiation Bandwidth	$ riangle \lambda$		15		nm	IF=20mA
Viewing Angle	2 <del>0</del> 1/2		60		deg	
Forward Voltage	VF		2.0	2.4	V	
Reverse Current	Ir			10	$\mu A$	V <sub>R</sub> =5V

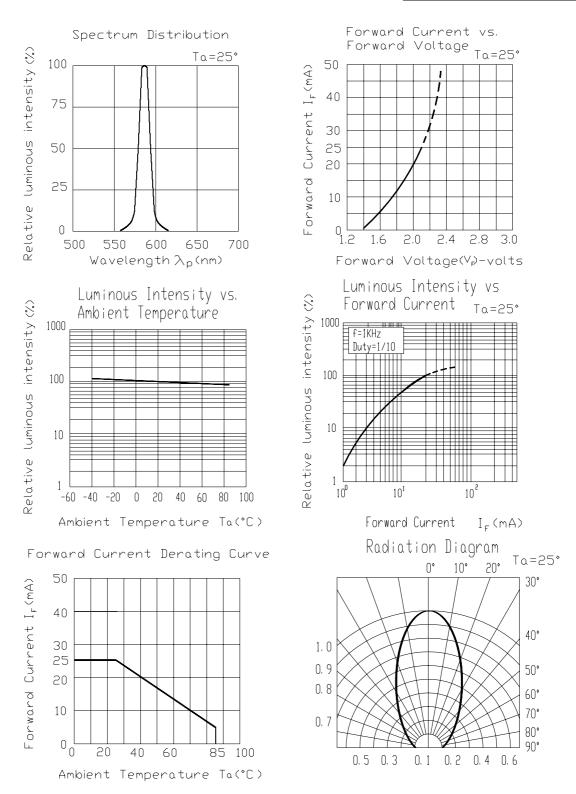
#### **Typical Electro-Optical Characteristics Curves**

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## 11-21UYC/S530-E1/TR8

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#### 11-21UYC/S530-E1/TR8



#### Label explanation

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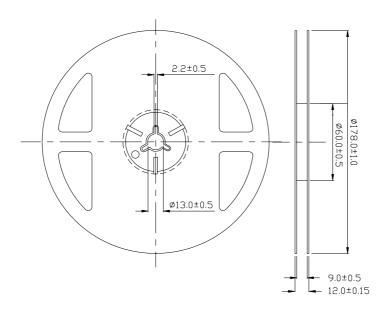
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#### 11-21UYC/S530-E1/TR8

CAT: Luminous Intensity Rank HUE: Dom. Wavelength Rank REF: Forward Voltage Rank



#### **Reel Dimensions**



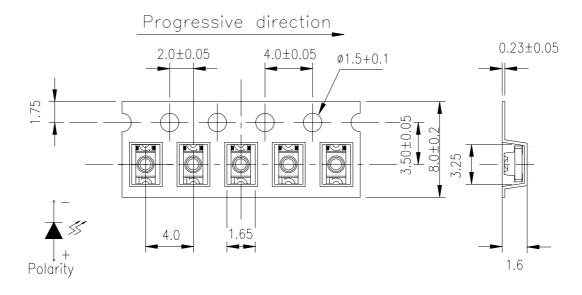


#### **Carrier Tape Dimensions: Loaded quantity 2000 PCS per reel**

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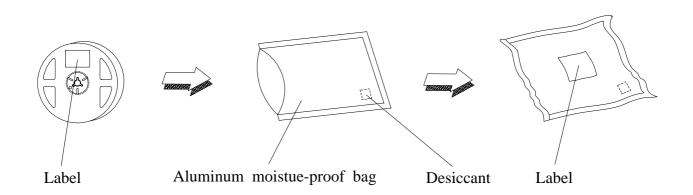


#### 11-21UYC/S530-E1/TR8



**Note:** The tolerances unless mentioned is  $\pm 0.1$  mm, Unit = mm

#### **Moisture Resistant Packaging**



#### **Reliability Test Items And Conditions**

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The reliability of products shall be satisfied with items listed below. Confidence level : 90%

LTPD : 10%

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No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C±5°C Min. 5sec.	6 Min.	22 PCS.	0/1
2	Temperature Cycle	H : +100°C 15min $\int 5 \text{ min}$ L : -40°C 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H: +100°C 5min $\int 10 \sec$ L: -10°C 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100°C	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	<b>Temp.</b> : -40°℃	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	IF = 20  mA	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85℃/ 85%RH	1000 Hrs.	22 PCS.	0/1

#### **Precautions For Use**

#### 1. Over-current-proof

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#### 11-21UYC/S530-E1/TR8

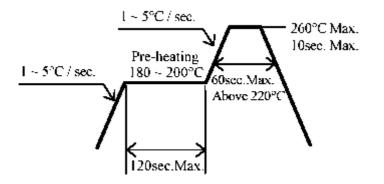
Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

- 2. Storage
  - 2.1 Do not open moisture proof bag before the products are ready to use.
  - 2.2 Before opening the package, the LEDs should be kept at  $30^{\circ}$ C or less and 90% RH or less.
  - 2.3 The LEDs should be used within a year.
  - 2.4 After opening the package, the LEDs should be kept at  $30^{\circ}$ C or less and 70% RH or less.
- 2.5 The LEDs should be used within 168 hours (7 days) after opening the package.
- 2.6 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded

the storage time, baking treatment should be performed using the following conditions.

Baking treatment :  $60\pm5^{\circ}$ C for 24 hours.

- 3. Soldering Condition
- 3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

#### **4.Soldering Iron**

Each terminal is to go to the tip of soldering iron temperature less than  $280^{\circ}$ C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and

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more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder. 5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.

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